

## Industrial Equipment Technology Skill Standards Checklist

CERTIFICATION AREAS COMPLETED	D: Student Name	
Industrial Safety	School District	
Blueprint Reading Precision Measuring Hand Tools and Fasteners	YA Consortium	
Metal Fabrication and Welding Industrial Electricity	YA Coordinator	
<ul> <li>Hydraulics <u>or</u> Pneumatics</li> <li>Mechanical Power Transmission,</li> <li>Bearings and Lubrication</li> <li>Core Abilities</li> </ul>	High School Diploma/GED/HS	ED
A minimum of 450 work hours	Date Received	
Total Hours Comp. Employed	any Name	Phone #
<del></del>		

Governor's Work-Based Learning Board - WBL-14888 (R. 08/2003)

### Instruction for the Worksite Mentor

The Skill Standards Checklist is a list of competencies (tasks) to be achieved through mentoring at the worksite.

- Each Industrial Safety competency has 2 levels, all other competencies have three levels.
- The worksite mentor should rate each competency as the student acquires and demonstrates the skill.
- A competency may be revisited and the score raised as the student becomes more proficient at the worksite.
- The mentor and the student should go over the checklist together on a regular basis (at a minimum every 9 weeks) to record progress and plan future steps to complete the required competencies.

Please sign this page if you have been a mentor, trainer or instructor of this student.

CERTIFICATION: I certify that this student has successfully completed the competencies required in my department.

Mentor/Trainer Signature	Printed Name
Department	Date Signed
Mentor/Trainer Signature	Printed Name
Department	Date Signed
Mentor/Trainer Signature	Printed Name
Department	Date Signed
Mentor/TrainerSignature	Printed Name
Department	Date Signed
Mentor/Trainer Signature	Printed Name
Department	Date Signed
Instructor Signature	Printed Name
Department	Date Signed
Instructor Signature	Printed Name
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## **Industrial Safety**

## Required

To actively participate in this program, the student must satisfy and consistently display the following competencies at the worksite.

#### **RATING:**

2 = Consistently displays this behavior.

1 = Often displays this behavior.

		Sco	<u>ore</u>
1.	Maintain a clean and safe work environment	2	1
2.	Use material safety data sheets (MSDS)	2	1
3.	Demonstrate correct lifting procedures	2	1
4.	Locate emergency exits in the facility	2	1
5.	Follow lock-out tag-out procedures	2	1
6.	Identify and properly uses machine guarding devices	2	1
7.	Define blood borne pathogens	2	1
8.	Demonstrate safe tool use	2	1
9.	Locate fire safety equipment	2	1
10.	Follow procedures for treating and reporting injuries and accidents	2	1
11.	Dispose of hazardous waste according to standards and company policy	2	1
12.	Follow all safety procedures required by the organization	2	1
Ret	rieve safety information from appropriate sources		
13.	Access safety information from sources available at the worksite, which could include computers, safety manuals or other sources.	2	1
14.	Locate material safety data sheet (MSDS) information	2	1
15.	Become familiar with the various components of the material safety data sheet (MSDS) in order to identify a chemical and it's hazards by reading the product label, etc.	2	1
16.	Identify proper personal protective equipment (PPE) for a task using the material safety data sheet (MSDS)	2	1
	# of items completed with a 2 rating (16 required)		
Cor	nments:		

### **Print Reading**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
- 2 = Limited Practice has practiced job during training program, additional training is required to develop skill. (Entry Level)
- 1 = Exposure Only general information provided with no practice time, close supervision needed and additional training required.

Interpret technical drawing		5	Score	<u> </u>
*1.	Distinguish between appropriate views (such as orthographic views, section views, auxiliary views and detail drawings)	*3	2	1
*2.	Determine the scale of the view	*3	2	1
3.	Relate specific part features in different views of the part	3	2	1
4.	Determine the purpose of special views in industrial applications	3	2	1
Interp	oret assembly drawings			
5.	Determine the purpose of the drawing in an industrial application	3	2	1
*6.	Determine the major components of the assembly	*3	2	1
7.	Determine the relationship of one part to another in the assembly	3	2	1
8.	Summarize assembly specifications	3	2	1
Interp	pret part dimensions and tolerances			
*9.	Determine the method of dimensioning used	*3	2	1
*10.	Determine whether a measurement falls within the given tolerance for a specific dimension	*3	2	1
Extra	ct information from a title block			
*11.	Determine the scale of the drawing	*3	2	1
12.	Determine the part number, part name, material used	3	2	1
13.	Determine general information about the part	3	2	1
14.	Determine the file name used to get the drawing	3	2	1
Extra	ct information from a change block			
15.	Determine the progression of changes from the original drawing to the most recent revision of the print	3	2	1
16.	Define change block symbols and notations	3	2	1
17.	Match change block components with actual drawing features	3	2	1

Interp	pret shop notes and symbols			
18.	Summarize all key information designated by notes and symbols	3	2	1
19.	Describe special conditions for part features	3	2	1
20.	Define commonly used abbreviations	3	2	1
# of it	tems completed with a 1 or higher rating (20 required) tems completed with a 2 or higher rating (16 required) all * items must be completed at a 3 rating ments:			

### **Precision Measurement**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
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Preci	sion Measurement	<u>\$</u>	<u>Score</u>	
1.	Use precision measurement techniques and instruments.	3	2	1
2.	Demonstrate proper use and function of the instruments.	3	2	1
3.	Care for and store instruments properly.	3	2	1
4.	Select the appropriate measurement tool for the given part feature.	3	2	1
5.	Consider the degree of precision required by the part feature tolerance.	3	2	1
6.	Verify that the measuring instruments have been calibrated to the standard reference.	3	2	1
7.	Verify that the measuring instruments are clean and free of damage.	3	2	1
*8.	Ensure the measurements are accurately recorded.	*3	2	1
Take	measurements with tape measures and steel rules			
*9.	Interpret measurement readings correctly.	*3	2	1
*10.	Read a tape measure/steel rule to 1/16".	*3	2	1
*11.	Make length measurements to the required tolerance.	*3	2	1
*12.	Make area measurements to the required tolerance.	*3	2	1
Take	measurement with micrometers			
13.	Identify different types of micrometers and their parts.	3	2	1
14.	Select the correct micrometer for the application.	3	2	1
15.	Take measurements with a micrometer within given specifications.	3	2	1
Take	measurement with calipers			
*16.	Select the correct caliper for an application.	*3	2	1
*17.	Interpret readings to within required accuracy.	*3	2	1
*18.	Take measurements within given specifications.	*3	2	1

Take measurement with indicators			
*19. Take and interpret readings to within required accuracy.	*3	2	1
*20. Select the correct indicator(s) for an application.	*3	2	1
*21. Select correct attachment for an application.	*3	2	1
*22. Connect the attachment according to requirements of the job.	*3	2	1
# of items completed with a 1 or higher rating (22 required)			
# of items completed with a 2 or higher rating (18 required)			
Note: all * items must be completed at a 3 rating			
Comments:			

### **Hand Tools and Fasteners**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
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Use (	Common Hand Tools	5	Score	<u> </u>
*1.	Distinguish between common hand tools including hammers, wrenches, pliers, punches, taps and dies, etc.	*3	2	1
*2.	Select the appropriate hand tool for the job.	*3	2	1
*3.	Follow established safety procedures.	*3	2	1
*4.	Use hand tools according to established guidelines.	*3	2	1
Instal	l Mechanical Fasteners			
*5.	Distinguish between screw thread types and sizes.	*3	2	1
*6.	Select the appropriate fastener for the application.	*3	2	1
*7.	Follow established safety procedures.	*3	2	1
8.	Install various fasteners according to technical instructions and/or standard practice.	3	2	1
*9.	Use the correct tools to install mechanical fastener.	*3	2	1
	_ # of items completed with a 1 or higher rating (9 required)			
	# of items completed with a 3 rating (8 required)			
Note:	all * items must be completed at a 3 rating			
Com	ments:			

### **Metal Fabrication and Welding**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
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Perfo	rm Metal Cutting Operations	<u>\$</u>	Score	<u> </u>
1.	Interpret technical drawings	3	2	1
*2.	Follow established safety procedures.	*3	2	1
*3.	Select the correct cutting tolls for the application.	*3	2	1
*4.	Set up equipment according to established procedures.	*3	2	1
*5.	Cut metal according to specifications.	*3	2	1
*6.	Deburr material edges.	*3	2	1
Perfo	rm Metal Forming Operations			
7.	Interpret technical drawings.	3	2	1
8.	Follow established safety procedures.	3	2	1
9.	Select the correct forming tools for the application, which could include bending brakes, rolling and crimping machines.	3	2	1
10.	Form metal according to specifications.	3	2	1
Perfo	rm Drilling Operations			
11.	Interpret technical drawings.	3	2	1
*12.	Follow established safety procedures.	*3	2	1
*13.	Select the correct drill bit for the application according to the size hole required and the material being drilled.	*3	2	1
14.	Set up drill press and other drilling equipment according to established procedures.	3	2	1
15.	Drill holes in metal according to specifications.	3	2	1
16.	Deburr material edges.	3	2	1
Perfo	rm Welding Operations			
17.	Interpret welding diagrams.	3	2	1
*18.	Follow established safety procedures.	*3	2	1
19.	Distinguish between common welding processes.	3	2	1

Perfo	rm Welding Operations (continued)				
20.	Set up welding equipment according to established procedures.	3	2	1	
21.	Prepare material and joints for welding according to established procedures.	3	2	1	
22.	Weld metal according to specifications.	3	2	1	
Perfo	rm Grinding Operations				
*23.	Follow established safety procedures.	*3	2	1	
24.	Set up grinding equipment according to established procedures.	3	2	1	
25.	Select grinding media appropriate to applications.	3	2	1	
26.	Grind metal according to specifications.	3	2	1	
# of i	tems completed with a 1 or higher rating (26 required)				
# of i	# of items completed with a 2 or higher rating (21 required)				
Note:	all * items must be completed at a 3 rating				
Com	ments:				

### **Industrial Electricity**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
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- 1 = Exposure Only general information provided with no practice time, close supervision needed and additional training required.

Assis	t Mentor with Troubleshooting Electrical Circuits	5	Score	2
1.	Interpret electrical schematics.	3	2	1
*2.	Follow safety procedures.	*3	2	1
3.	Take appropriate readings on electrical circuit using meters and testing instruments.	3	2	1
4.	Assist in the process of locating and determining the cause of problems in electrical circuits.	3	2	1
Assis	t Mentor with Troubleshooting Motor Control Circuits			
*5.	Follow established safety procedures	*3	2	1
6.	Assist in interpreting single electric motor control diagrams.	3	2	1
7.	Assist in taking appropriate readings on motor control system using meters and testing instruments.	3	2	1
8.	Assist in locating and determining the cause of problems in motor control system.	3	2	1
Note	_# of items completed with a 1 or higher rating (8 required) _# of items completed with a 2 or higher rating (6 required) : all * items must be completed at a 3 rating			
Com	ments:			

### **Hydraulics**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
- 2 = Limited Practice has practiced job during training program, additional training is required to develop skill. (Entry Level)
- 1 = Exposure Only general information provided with no practice time, close supervision needed and additional training required.

Assist Mentor in Troubleshooting Hydraulic System			Score	<u> </u>
1.	Interpret schematics for basic hydraulic system.	3	2	1
*2.	Locate manufacturer's reference materials for hydraulic components.	*3	2	1
3.	Explain the purpose and function of hydraulic components.	3	2	1
4.	Check pressure in a hydraulic system at the appropriate location.	3	2	1
5.	Identify seal, packing and gasket leakage problems.	3	2	1
6.	Match remedies with problems for inoperative systems.	3	2	1
*7.	Assist in following troubleshooting documentation procedures.	*3	2	1
*8.	Comply with safety precautions at each phase of the troubleshooting process.	*3	2	1
Repai	r Hydraulic Components			
*9.	Differentiate between seals, packings, and gaskets.	*3	2	1
10.	Install the seal, gasket, or packing on a component according to system specifications.	3	2	1
11.	Select proper lubricant or no lubricant as required.	3	2	1
12.	Verify the correct hydraulic fluid.	3	2	1
13.	Use procedures to avoid fluid contamination.	3	2	1
*14.	Comply with safety precautions at each phase of the repair process.	*3	2	1
Perfo	rm Preventive Maintenance on Hydraulic Systems			
*15.	Follow lock-out/tag-out and system interlock procedures.	*3	2	1
16.	Follow the steps to be performed for general maintenance of each hydraulic system component and the system as a whole.	3	2	1
*17.	Identify the frequency of the tasks i.e., (daily, every other day, weekly, monthly, yearly, etc.)	*3	2	1
# of items completed with a 1 or higher rating (17 required)# of items completed with a 2 or higher rating (14 required) Note: all * items must be completed at a 3 rating				

### **Pneumatics**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
- 2 = Limited Practice has practiced job during training program, additional training is required to develop skill. (Entry Level)
- 1 = Exposure Only general information provided with no practice time, close supervision needed and additional training required.

Assist Mentor in Troubleshooting Pneumatic System			<b>Score</b>		
1.	Interpret a schematic for a basic pneumatic circuit.	3	2	1	
*2.	Locate manufacturer's reference materials for pneumatic components.	*3	2	1	
3.	Explain the function of the components used in a pneumatic circuit.	3	2	1	
4.	Assist with the steps necessary to troubleshoot and repair a breakdown in a pneumatic system.	3	2	1	
5.	Assist in identifying all components to be checked in a pneumatic system that is operating poorly.	3	2	1	
*6.	Demonstrate how and where to measure pressure in a pneumatic system.	*3	2	1	
7.	Assist in listing possible causes for a fault and isolate a fault of a component in a pneumatic circuit.	3	2	1	
Servic	e Pneumatic Conductors and Connectors				
8.	Describe the use of different types of conductors and connectors for a given system.	3	2	1	
9.	Assist in the install procedure for each type of common pneumatic connectors.	3	2	1	
Repair Pneumatic Conductors and Connectors					
10.	Install seal, gasket, or packing on a component according to system specifications.	3	2	1	
11.	Differentiate between seals, packings, and gaskets without error.	3	2	1	
*12.	Select proper lubricant or o lubricant – as required.	*3	2	1	
13.	Ensure components function according to specifications after servicing.	3	2	1	
Perfo	rm Preventive Maintenance on Pneumatic Systems				
*14.	Follow lock-out/tag-out and system interlock procedures.	*3	2	1	
15.	Follow the steps to be performed for general maintenance of each pneumatic system component and the system as a whole.	3	2	1	
*16.	Identify the frequency of the tasks i.e., (daily, every other day, weekly, monthly, yearly, etc.)	*3	2	1	
# of items completed with a 1 or higher rating (16 required)					
# of items completed with a 2 or higher rating (13 required)					
Note: all * items must be completed at a 3 rating					

## **Mechanical Power Transmission, Bearings and Lubrication**

- 3 = Moderately Skilled has performed job independently during the training program, limited additional training may be required. (Entry level skill competent)
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Assist Mentor in Troubleshooting Mechanical Drive System			<b>Score</b>		
*1.	Distinguish between various kinds of mechanical power transmissions.	*3	2	1	
*2.	Locate the major components of a mechanical drive system including v-belts, pulleys and chain drives.	*3	2	1	
3.	Examine components for malfunctions or wear.	3	2	1	
4.	Assist in determining the cause of malfunctions.	3	2	1	
5.	Assist in the repair or replacement of the malfunctioning component.	3	2	1	
6.	Apply lubrication to mechanical drive system according to specifications.	3	2	1	
*7.	Follow established safety procedures.	*3	2	1	
8.	Reference equipment manuals as needed.	3	2	1	
Analy	ze Different Bearing Types and Applications				
*9.	Identify bearing types and use.	*3	2	1	
*10.	Assist in analyzing the reason for failure when examining a failed bearing.	*3	2	1	
*11.	Match bearing numbering nomenclature to the bearing type.	*3	2	1	
*12.	Find the correct reference for bearing numbering.	*3	2	1	
Moun	t a Bearing				
*13.	Verify the correct bearing for the application.	*3	2	1	
*14.	Inspect bearing for condition and lubrication.	*3	2	1	
*15.	Verify mounting clearances according to specification.	*3	2	1	
*16.	Handle bearings properly avoiding contamination and damage.	*3	2	1	
*17.	Select correct tools to accomplish the job.	*3	2	1	
18.	Assist in removing used bearings carefully and correctly.	3	2	1	
19.	Assist in preparing all appropriate surfaces (the shaft and bore) as required.	3	2	1	
20.	Assist in mounting bearing according to specifications.	3	2	1	

Lubri	cate a Bearing				
*21. Apply the proper lubrication according to specifications.					
*22. Clean out old lubricant.					
*23. Correctly identify bearings that do not require lubricant.					
*24.	*24. Know when bearing has the correct amount of grease/lubricant.				
# of i	tems completed with a 1 or higher rating (24 required)				
# of i	tems completed with a 2 or higher rating (19 required)				
Note	all * items must be completed at a 3 rating				
Com	ments:				

Core Abilities Required

Core abilities address broad knowledge, skills, and attitudes that go beyond the context of a specific course. Core abilities are not taught in specific lessons. These are the employability skills that are critical for success in all industrial industries.

#### **RATING:**

#### 3 = Consistently displays this behavior

#### 2 = Often displays this behavior

#### 1 = Needs improvement/Rarely displays this behavior

Works Productively		<b>Score</b>			
1.	Produce work consistent with established criteria.	3	2	1	
2.	Attend regularly and on time	3	2	1	
3.	Exhibit organizational skills.	3	2	1	
4.	Show self-direction in starting tasks.	3	2	1	
5.	Demonstrate reliability.	3	2	1	
6.	Follow directions.	3	2	1	
7.	Complete required tasks on time.	3	2	1	
Acts I	Responsibly				
8.	Apply ethical work values such as keeping confidentiality, putting in a full day's work and following health and safety standards.	3	2	1	
9.	Accepts authority.	3	2	1	
10.	Informs others of developments affecting work functions.	3	2	1	
Comn	Communicates Clearly with Supervisor and Others				
11.	Write and speak so others can understand.	3	2	1	
12.	Communicate appropriately and professionally.	3	2	1	
13.	Use active listening skills.	3	2	1	
Think	s Critically and Creatively				
14.	Distinguish between fact and opinion.	3	2	1	
15.	Use problem-solving and decision-making strategies.	3	2	1	
Learns Effectively					
16.	Use resources to meet learning needs.	3	2	1	
17.	Organize information.	3	2	1	

*******	s Cooperatively with Others				
18.	Complete his/her share of tasks necessary to complete a project.	3	2	1	
19.	9. Maintain self-control.				
20.	0. Accept constructive feedback.				
21.	Resolve differences for the benefit of the team.	3	2	1	
Work	s as a Team Member				
22.	Use collaborative strategies to complete tasks.	3	2	1	
23.	Exchange information, ideas, and opinions.	3	2	1	
24.	Shows evidence of respect for diversity.	3	2	1	
Follov	ws Written and Verbal Instructions				
25.	Listen and read carefully.	3	2	1	
26.	Access required information to follow instructions.	3	2	1	
	Total Score:	(:	avera	ge)	
	An Average of Two (2) is required				
Comi	An Average of Two (2) is required  ments:				
Comi					
Com					
Com					
Comi					

# **Special Projects or Certifications**

Instructor/Mentor Comments:	
Instructor/Mentor Signature	
Date Signed	

### Notes